1) Remove Leading Zeroes

Trimmed =
TrimLeft
([Field1],'0')

2) Trim leading zeroes and/or descriptive text at the end

Trimmed =
TrimLeft
([Field1],'0')

3) If the data value ends with ID, remove the ID

Trimmed =
TrimRight
([ID],'ID')

4) If >8 chars, remove anything after. If =6 chars, add "SC" to the front.

Fixed = if Length
([Safety Code])
>=8
then left([Safety
Code],8)
elseif length([S...